

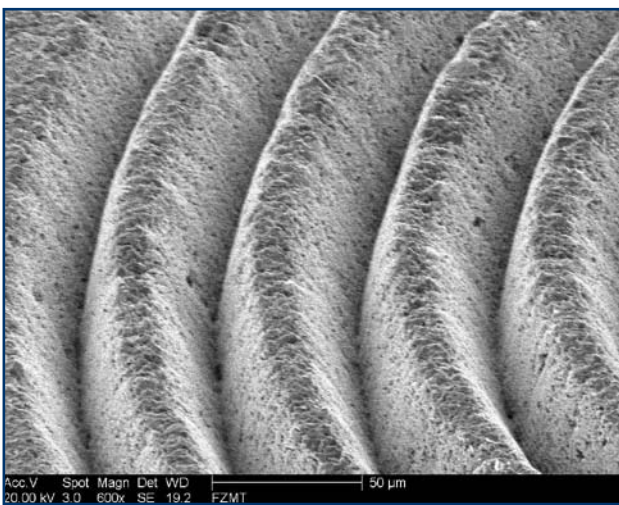
Application Note

Ultrashort-pulse Laser structuring

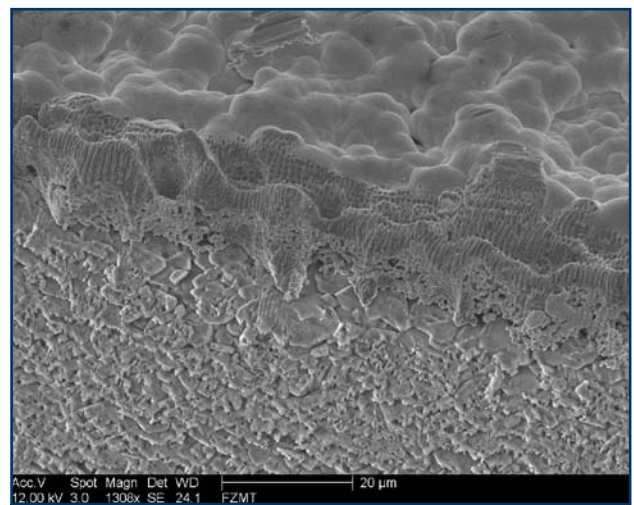
Laser materials processing is of great interest for industrial applications as well as for scientific investigations. Main advantages of the laser as a manufacturing tool are the high speed at which a laser beam can be moved and, contrary to mechanical tools, laser light is not subject to wear and tear. Besides the wavelength, the pulse duration of the laser source is the main parameter influencing the nature of the laser-material coupling. Pulse durations of down to a few femtoseconds are available from state of the art laser systems. The high peak intensities provided by ultrashort pulses initiate multiphoton absorption mechanisms, bridging a band gap much larger than the photon energy. Thus, by applying ultrashort pulses the ablation of nearly any material is possible by multiphoton absorption.

The non-thermal nature of ultrashort pulsed ablation together with the ultrafast mechanism offers well-defined ablation threshold fluences and enables laser structuring with high precision.

Application example: Surface structuring of Al₂O₃-ceramics

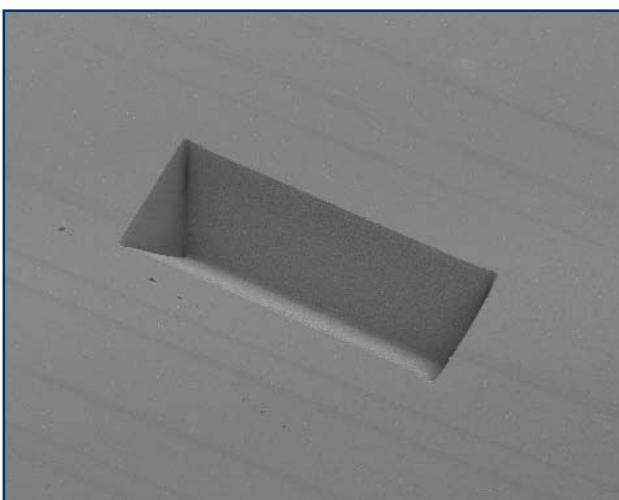


Material ceramic Al₂O₃
Laser femtoREGEN™
 $\tau = 350$ fs
 $\lambda = 1040$ nm



Lasercut Al₂O₃ ceramics with goldcoating on the top surface

Application example: Surface structuring and cutting of dielectrics and semiconductors

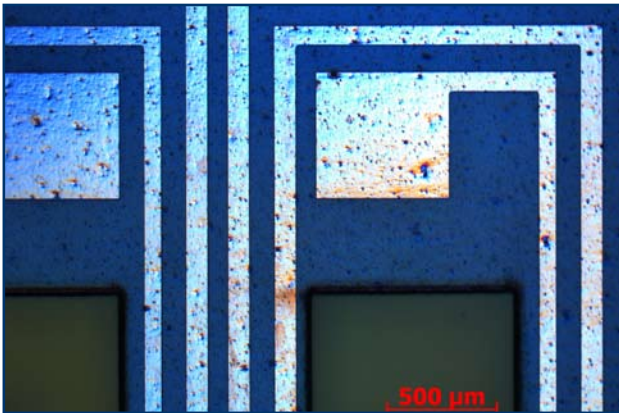


Material borosilicate glass
Laser femtoREGEN™
 $\tau = 350$ fs
 $\lambda = 1040$ nm

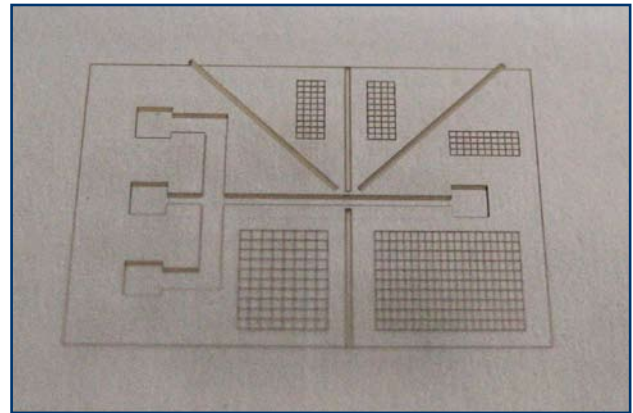


Material 3C-SiC
Laser femtoREGEN™
 $\tau = 350$ fs
 $\lambda = 1040$ nm

Application example: Cutting and structuring of polymers (sensors and microfluidic devices)



Material polymersensor
Laser femtoREGEN™
 $\tau = 350$ fs
 $\lambda = 1040$ nm

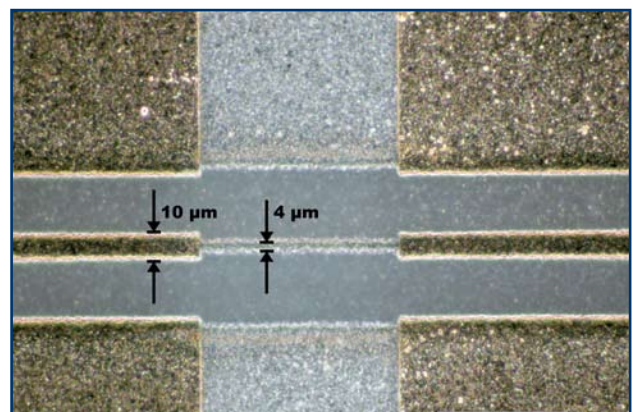


Material SU-8 on glass
Laser femtoREGEN™
 $\tau = 350$ fs
 $\lambda = 520$ nm

Application example: Thin film ablation (for automotive sensor)



Material silver on ceramics
Laser femtoREGEN™
 $\tau = 350$ fs
 $\lambda = 1040$ nm

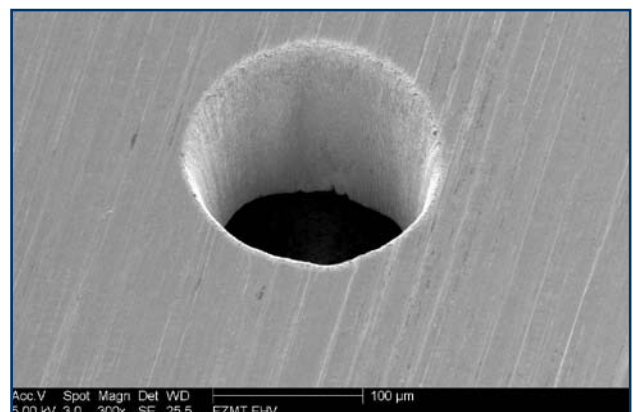


Material Au/Ag on ceramics
Laser femtoREGEN™
 $\tau = 350$ fs
 $\lambda = 1040$ nm

Application example: Cutting and drilling of metals



Material amorphous metal
Laser femtoREGEN™
 $\tau = 350$ fs
 $\lambda = 1040$ nm



Material steel
Laser picoREGEN™
 $\tau = 12$ ps
 $\lambda = 1064$ nm